

BAR #: ARD00186820  
22681 Granite Way  
Laguna Hills, CA 92653  
Phone: 949-770-2421 FAX: 949-770-2726

Work Order No.  
200015698

Biles, Nathan  
4217 Molino  
IRVINE, CA 92618  
  
Mobile: 737-280-2881

87 PORSCHE 911 CARRERA White  
91993 Mi.Last in 2/22/2024  
Lic: TGP-1536/CA Cyl Eng  
Vin: WPOEB0917HS170710  
Eq:

Quotes  
1 03/12/24 12:50pm 188.77  
Nathan in person.

3/15/24: Customer approved estimate for \$13,990.33 by phone with Laurie for Jobs #2-#11 (does not included additional parts.

Job01 Car towed in Labor: \$0.00

Car towed in 3/12/24.

Status: Completed Tech: Est.

Job Subtotal: \$0.00

Job02 Inspect clutch Labor: \$0.00

Clutch will not go into gear while driving.

Tech inspected clutch - see recommendations #3 and #4.

Status: Completed Tech: Est.

Job Subtotal: \$0.00

Job03 R&R Engine/Replace clutch Labor: \$3,964.17

Estimate to removed engine/transmission to replace clutch and perform inspection of other components. Estimate does not include additional parts required (pending further inspection), i.e. flywheel etc. Customer approved with Laurie on 3/14/24 for \$5,855.77.

Tech removed engine and transmission. Removed transmission from engine - removed clutch and flywheel. Mounted engine to stand. Technicians: ,

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200015698Job03 R&R Engine/Replace clutch

|                |                         |       |             |         |         |
|----------------|-------------------------|-------|-------------|---------|---------|
| 950-116-911-01 | Clutch kit-S            | 1.0 @ | 1108.19 =\$ | 1108.19 |         |
| 950-116-813-07 | Guide tube for clutch-S | 1.0 @ | 161.72 =\$  | 161.72  |         |
| 101518090      | Clutch fork-S           | 1.0 @ | 222.91 =\$  | 222.91  |         |
| 997-116-086-90 | Release bearing fork-N  | 1.0 @ | 181.16 =\$  | 181.16  |         |
| 950-116-237-12 | Clutch slave cylinder-S | 1.0 @ | 163.00 =\$  | 163.00  |         |
| 80W90          | Gear oil, Castrol-N     | 4.0 @ | 8.79 =\$    | 35.16   | 1872.14 |

Status: In process Tech: Split\_Labor

Job Subtotal: \$5,836.31

**Job04 Machine Flywheel****Sublet: \$150.00**

Machine flywheel

Customer approved by phone with Laurie on 3/14/24

**Job05 Additional clutch parts****Labor: \$377.54**

Estimate for additional clutch parts (cylinder slave hoses). Customer approved by phone with Laurie on 3/14/24 for \$1,656.24.

|                |                  |       |            |        |         |
|----------------|------------------|-------|------------|--------|---------|
| 911-423-177-06 | Hose-S           | 1.0 @ | 201.10 =\$ | 201.10 |         |
| 930-110-411-04 | Fuel hose-S      | 1.0 @ | 256.00 =\$ | 256.00 |         |
| 930-110-509-01 | fuel hose-N      | 1.0 @ | 230.66 =\$ | 230.66 |         |
| 930-110-595-07 | Fuel hose-S      | 1.0 @ | 562.86 =\$ | 562.86 |         |
| 900-067-045-03 | Flywheel Bolts-S | 9.0 @ | 3.12 =\$   | 28.08  | 1278.70 |

Status: Not started Tech: Est.

Job Subtotal: \$1,656.24

**Job06 Service Engine****Labor: \$943.85**

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## Job06 Service Engine

Estimate to service engine - adjust valves, replace fan belt, spark plugs. Customer approved by phone with Laurie on 3/14/24 for \$1,059.07.

Tech serviced engine, adjusted valves, fan belt and spark plugs.

|                |                      |       |           |       |       |
|----------------|----------------------|-------|-----------|-------|-------|
| 999-192-176-5A | Drive belt-N         | 1.0 @ | 11.52 =\$ | 11.52 |       |
| 7131           | Spark plugs-N        | 6.0 @ | 8.60 =\$  | 51.60 |       |
| 930-105-195-07 | Valve cover gasket-N | 2.0 @ | 11.06 =\$ | 22.12 | 85.24 |

Status: Completed Tech: PP

Job Subtotal: \$1,029.09

## Job07 Replace fuel pressure regula

Labor: \$566.31

Estimate - with engine out, replace fuel pressure regulator - inspect fuel hoses and advise. Customer approved by phone with Laurie on 3/14/24 for \$1,258.28.

|                |                          |       |            |        |        |
|----------------|--------------------------|-------|------------|--------|--------|
| 928-110-198-26 | Fuel pressure regulato-S | 1.0 @ | 691.97 =\$ | 691.97 | 691.97 |
|----------------|--------------------------|-------|------------|--------|--------|

Status: Not started Tech: Est.

Job Subtotal: \$1,258.28

## Job08 Replace oil line

Labor: \$188.77

Estimate pending to be determined upon disassembly. Customer approved on 3/14/24 with Laurie by phone for \$334.79.

|                |            |       |            |        |        |
|----------------|------------|-------|------------|--------|--------|
| 930-107-743-15 | oil line-N | 1.0 @ | 146.02 =\$ | 146.02 | 146.02 |
|----------------|------------|-------|------------|--------|--------|

Status: Not started Tech: Est.

Job Subtotal: \$334.79

## Job09 Replace left rear axle

Labor: \$188.77

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200015698Job09 Replace left rear axle

Estimate to replace left rear axle and hardware. Customer approved by phone with Laurie on 3/14/24 for \$929.27.

|                |                   |       |            |        |        |
|----------------|-------------------|-------|------------|--------|--------|
| 911-332-024-16 | Axle-S            | 1.0 @ | 651.76 =\$ | 651.76 |        |
| 911-341-663-00 | Washer-S          | 1.0 @ | 7.89 =\$   | 7.89   |        |
| 900-067-123-01 | Axle Joint Bolt-N | 6.0 @ | 3.62 =\$   | 21.72  |        |
| 911-332-191-00 | Plate-S           | 3.0 @ | 19.71 =\$  | 59.13  | 740.50 |

Status: Not started Tech: Est.

Job Subtotal: \$929.27

**Job10 Replace (2) crank sensors****Labor: \$188.77**

Estimate to replace (2) crank sensors. Customer approved by phone with Laurie for \$530.73 on 3/14/24.

|                |                 |       |            |        |        |
|----------------|-----------------|-------|------------|--------|--------|
| 911-606-215-02 | Crank sensors-N | 2.0 @ | 170.98 =\$ | 341.96 | 341.96 |
|----------------|-----------------|-------|------------|--------|--------|

Status: Not started Tech: Est.

Job Subtotal: \$530.73

**Job11 Replace rear crank seal****Labor: \$0.00**

Estimate to replace rear crank seal - no extra charge for labor. Customer approved by phone with Laurie on 3/14/24 for \$48.95.

|                |                   |       |           |       |       |
|----------------|-------------------|-------|-----------|-------|-------|
| 999-113-426-41 | crankshaft seal-N | 1.0 @ | 48.95 =\$ | 48.95 | 48.95 |
|----------------|-------------------|-------|-----------|-------|-------|

Status: Not started Tech: Est.

Job Subtotal: \$48.95

**Job12 Additional parts****Labor: \$0.00**

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## Job12 Additional parts

Additional parts not included in revised estimate 3/14/24.

|                |                   |       |           |       |       |
|----------------|-------------------|-------|-----------|-------|-------|
| 928-331-591-02 | Washer-S          | 1.0 @ | 19.87 =\$ | 19.87 |       |
| 931-102-111-02 | pilot bearing-N   | 1.0 @ | 14.60 =\$ | 14.60 |       |
| 999-270-070-01 | Bolts-N           | 2.0 @ | 3.86 =\$  | 7.72  |       |
| 930-106-564-00 | Alternator Shim-N | 6.0 @ | 3.02 =\$  | 18.12 | 60.31 |

Status: Not started Tech: Est.

Job Subtotal: \$60.31

## Job13 EST Replace eng. insul/fuel filt

Labor: \$377.54

Tech recommends replacement of deteriorated engine insulation and fuel filter.

|                |                     |       |           |       |        |
|----------------|---------------------|-------|-----------|-------|--------|
| 911-556-891-01 | Engine insulation-S | 1.0 @ | 81.82 =\$ | 81.82 |        |
| 3M             | Glue-S              | 1.0 @ | 19.60 =\$ | 19.60 |        |
| 928-110-253-07 | Fuel filter-S       | 1.0 @ | 37.75 =\$ | 37.75 | 139.17 |

Status: Not started Tech: Est.

Job Subtotal: \$516.71

Recommendations: \*90K service\* 2/23/24: Recommendations:

- \* R&R engine to replace the clutch.
- \* Service engine, adjust valves, replace fan belt and spark plugs.
- \* Replace fuel pressure regulator.
- \* Replace oil line for oil leaks.
- \* Replace A/C compressor - declined 3/15/24 for \$1,711.14.

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# VISION motorsports inc.

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Order Date 03/12/24 09:20 am  
Started: 03/15/24 09:27 am

## Recommendations

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| Payments to VISION motorsports inc. | Cost Summary |
|-------------------------------------|--------------|
|-------------------------------------|--------------|

Status: In process Work Order  
Payments: \$5,000.00  
1 03/14/24 5000.00 MCard

|              |            |
|--------------|------------|
| Labor        | 6795.72    |
| Parts        | 5404.96    |
| Sublet       | 150.00     |
| Haz Waste    | 4.00       |
| Shipping fee | 20.00      |
| Subtotal     | 12374.68   |
| Tax          | 418.88     |
| Total        | \$12793.56 |
| Payments     | 5000.00    |
| Bal Due      | 7793.56    |

Thank you for choosing VISION motorsports inc.

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